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PAJ

TI - MANUFACTURE OF SYNCHRONOUSLY EMBOSSED DECORATIVE MATERIAL

AB - PURPOSE: To obtain a decorative material having a deep, sharp synchronously embossed surface, by a method wherein a pattern is printed with a liquid-repellent ink on a base, a transparent coating material is applied thereon to provide a synchronously rugged surface, and then a transparent resin film is provided only on the surfaces of protuberant parts.

- CONSTITUTION: A pattern is printed in a liquid-repellent ink 2 on the base 1 such as a plastic film sheet, and an intermediate coating material consisting of a transparent resin 3 is applied thereon by roll coating or the like to provide a synchronously rugged surface in which the parts of the ink 2 are recessed. Then, a transparent resin film 4 having a closely adhering property for the intermediate coating material is provided only on the surfaces of the protuberant parts, preferably by a gravure (offset) printing method, to obtain the desired decorative material.

PN - JP59155087 A 19840904

PD - 1984-09-04

ABD - 19850109

ABV - 009003

AP - JP19830028839 19830223

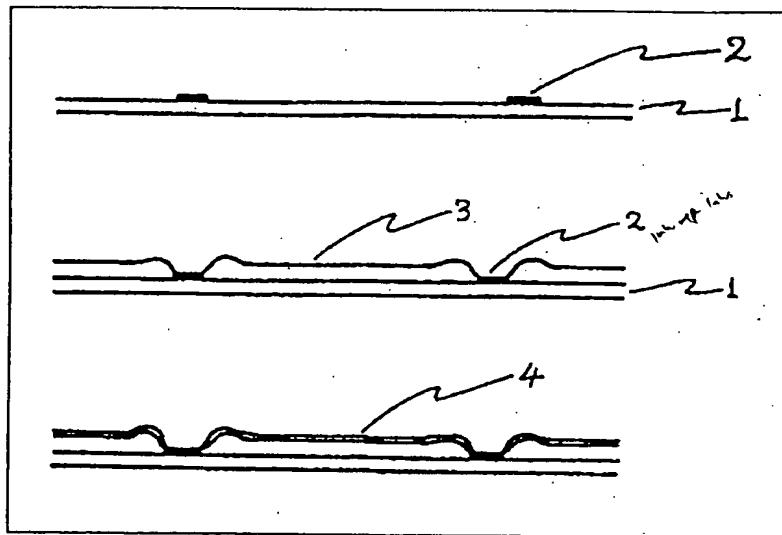
GR - M349

PA - TOPPAN INSATSU KK

IN - MATSUNAGA KAZUO; others: 02

I - B41M1/24 ;B05D5/06 ;B32B33/00 ;B41M3/06

After 1st UV

**Best Available Copy**